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# SERVICE INSTRUCTIONS

## SVC-5100-114

## AirDrive Trolley™ Gantry End Handle Upgrade Kit

### PURPOSE

Upgrade the AirDrive Trolley Gantry End Handle to the newest design.

### DIRECTIONS

This upgrade may be performed by one (1) or two (2) service personnel using the items included in this kit:

- Required tools (listed on the back page)
- Instructional video, 2008500 Service Instructions, AirDrive Trolley Gantry End Handle Upgrade located on the enclosed flash drive.

The video on the flash drive provides all of the necessary instructions to perform the Gantry End Handle Upgrade.

- Flip open the USB tab on the flash drive
- Insert the USB tab into computer's USB port
- View contents of the flash drive and run the video file.

### ESTIMATED TIME TO COMPLETE

30–60 minutes hands-on. 24 hour adhesive cure time.

# KIT CONTENTS

Part Number	Quantity	Part Name
2008473	1	Transport Gantry End Assembled
2008047	1	Plate, Clamp, Insertion on Trolley
2008369	1	E-stop housing, Insertion on Trolley
3001803	8	Locknut, Nylon, M8 x 1.25
3002001	2	FHCS M5 x 0.8 x 30 mm lg SS
3001594	2	BHCS M6 x 1.0 x 30 mm Lg 18-8 SS
2008046	2	Nut, Custom, Flat Head, M5
2008513	1	EA E-120HP Adhesive Kit
3001029	2	Set Screw M5 x 0.8 x 6 mm, Nylon
1000578	1	Heat Shrink Tubing, 3/8" ID Before, 3/16" ID After
2008499	1	USB Flash Drive, Gantry End Handle Upgrade, AirDrive Trolley
N/A	N/A	Foam Swab, 1/4"
N/A	N/A	Painters Tape

## REQUIRED TOOLS

- 2.5 mm Hex Key
- 3 mm Hex Key
- 4 mm Hex Key
- 5 mm Hex Key
- 13 mm Socket with Socket Wrench
- Inch/lbs—Nm Torque Wrench
- Straight Blade Screwdriver
- Utility Knife
- Wire Cutters
- Heat Gun (for heat shrink tubing)
- Isopropyl Alcohol
- Gloves and Rags



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AirDrive Trolley is a trademark of Qfix.

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