

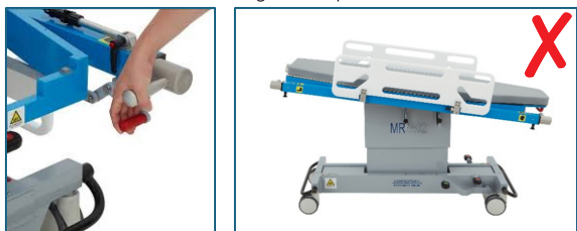
# SERVICE INSTRUCTION

XT-5100-ZW

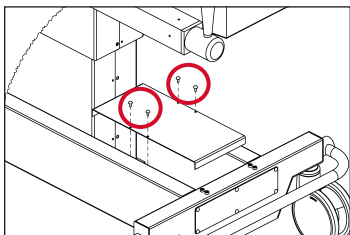
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## INSTALLATION INSTRUCTIONS

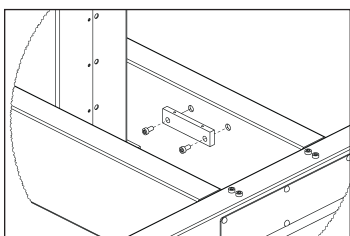
Ensure Trendelenburg system of the XT-MR5502 is blocked by pulling on the Trendelenburg lever and trying to tilt the device. If the device tilts, contact Engineering for instruction on Trendelenburg lockout procedure.



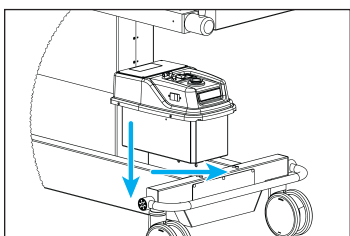
At the foot end of the XT-MR5502 (end without raise/lower foot pedals), remove four screws securing the cover plate.



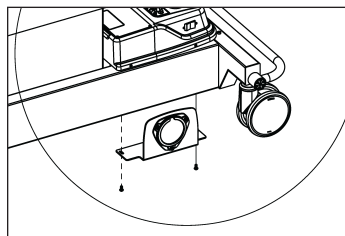
Remove two screws holding in the mounting plate. Repeat for other side.



Insert XT-5100-Z into XT-MR5502. Slide the XT-5100-Z towards the casters as far as possible.

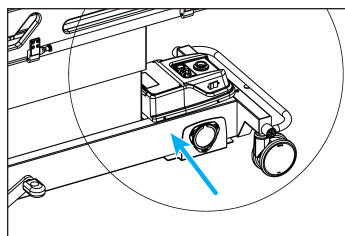


Position the bottom surface of the bracket to the XT-MR5502. Locate and finger tighten (2) 3002013 tamper-resistant screws.



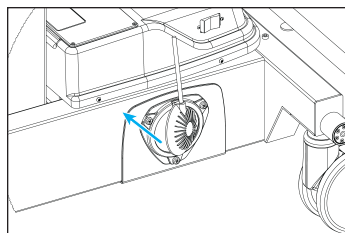
## INSTALLATION INSTRUCTIONS (CONT.)

With the bracket in position and screws finger tight, press the bracket in towards the XT-MR5502 frame. While holding, finish tightening the screws with a T-27 tamper-resistant bit.



Repeat bracket installation steps for second bracket.

Install pneumatic foot pedal by gently manipulating and inserting into foot pedal bracket.



Route pneumatic tube up to the pre-installed tee on the top of XT-5100-Z. Insert pneumatic hose into tee. Repeat steps for the other pneumatic foot pedal.

